



# Comparative Performance Analysis of PID and Sliding Mode Controllers in Speed Control of Induction Motor Drives with Intermittent Loading

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## Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

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## ABSTRACT

Induction motor (IM) is the most used AC machine, and it is a constant speed device. If induction motion must be used in variable speed applications, its speed must be controlled. Speed control of a squirrel cage induction motor (SCIM) using a control algorithm with proportional integral derivative (PID) and sliding mode controller (SMC) was designed, simulated, and analyzed in this paper. Three-phase SCIM was considered, MATLAB software was used for both design and simulation and decoupling of the flux and torque-producing components for separate control was done for the actual control of the SCIM drive. The motor drive was used in driving a constant load of 0% (0 Nm), 28% (4 Nm), and 62% (12 Nm) of the rated torque with a variable speed of 0 rad/s, 10 rad/s, and 25

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rad/s. It is observed that SMC gave the best speed performance compared to other controllers. The steady-state error, rise time, settling time, and overshoot of the SMC model were 0.1%, 0.01 sec, 0.05 sec, and 4%, respectively while that if PID were respectively 2 %, 0.02 sec, 0.2 sec, and 16 %, when driving 4Nm under intermittent speed. The improved speed performance of the proposed SM controller can be used in robotics where high precision speed performance is required.

*Keywords: Induction motor; proportional integral derivative; sliding mode controller; vector control.*

## 1. INTRODUCTION

Variable speed application is a trend in a lot of industrial processes, and AC machines are a key player in this process. AC machines are mostly a constant speed device, and this makes them unsuitable for this application. Induction motor (IM) is the most used AC machine, and it is a constant speed device. Speed control of IM is of great practical concern in many modern industrial operations where variable speed application is required. This is because IM has to satisfy variable speed characteristics requirements with minimize steady-state error, overshoot and undershoot suitable for variable speed operations within some microelectronic systems, and the control must have some economic benefits [1-8]. Industrial applications such as conveyors and robotics require variable-speed motoring mode, where different speed operations are carried out within the same system [9,10,11]. IM is always used for these applications because of its inherent characteristics. Variable Refrigerant Flow (VRF) technology uses variable speed drive applications to provide the needed comfort to occupants; it exhibits a 20–40% reduction in energy [12]. Some systems are powered by renewable energy sources like solar, wind, hydro, etc. The speed of machines used in driving loads within this system can be controlled for an effective response, and this can also improve system efficiency [13,14,15,16,17]. Technologies have made it possible to achieve efficient speed control with vector control technique long with nonlinear [18–21]. Where conventional controllers like PID and nonlinear controllers like fuzzy logic and sliding mode and so on are employed to a realistic specific speed requirement in a given operating condition. For example, Kimiaghalam et al. [3] developed a model of induction motor drive for speed control using a hybrid controller consisting of proportional integral derivative (PID) and fuzzy logic, and the target load was a nonlinear load like a pump. The model gave an improved response when compared to either fuzzy logic or PID controller. In Oliveira and Uki [19], dynamic response using a fuzzy logic controller (FLC) was

compared with a proportional integral (PI) controller; the latter showed superior performance at low speed. Umoette et al. [4] presented variable refrigerant flow (VRF) technology using variable speed drives. The results showed that the energy consumed by the VRF system was reduced by 40%. In Eissa et al. [22], particle swarm optimization (PSO) was used in getting an optimized value of specific speed, while Jayashri et al. [23] proposed a novel hybrid control of IM based on the combination of direct torque control (DTC) and genetic algorithm. The control method showed good performance at only one operating speed. A novel search algorithm was proposed in Souad et al. [24] and Umoette et al. [13] to improve the design of the FLC and FLC-PIC, respectively, for IM speed control. The proposed algorithm provides an easy approach for obtaining membership functions. The developed controller provided the needed stability and good dynamic response under speed and mechanical load change. Wang et al. [12] developed an optimized hybrid controller model for vector speed control technique on variable speed and intermittent loading operating conditions. The speed range considered was lower in the region of 5 to 30 rad/sec. The study was useful in the Low speed applications. Umoette et al. [14] studied the different methodologies of IM drives control. The study showed that speed, power, and efficiency of IM have been controlled by various techniques like frequency control, supply voltage control, and the multiple stator winding method. Implementation of indirect field oriented control (IFOC) on IM drive with PI control was presented in Umoette et al. [2], and the results show a good dynamic response on intermittent loading operating conditions. Umoette et al. [1] used a finite element analysis approach to obtain the dynamic performance of IM under intermittent loading conditions without control.

The simulation results showed the effect of different loads on the speed performance of the motor. Wang et al. [12] proposed a control technique that analyzed three different inverter

modes (square wave, asynchronous, and synchronous).

The simulation results of the cited literature show that sensitive parameters like rise time, settling time, speed error, undershoots, overshoots, steady-state error, and load torque ripple of the IM drives are still high, which will not be accepted in many industrial applications. Also, stress in getting the optimal control parameters is much, especially in fuzzy logic controllers; hence, a sliding mode controller is developed in this work to suit a lot of operating conditions of an induction motor that will be discussed in this work. Hence, speed control of an IM still requires more research recognition, which will be considered in this paper.

The present study will focus on driving a squirrel cage IM (SCIM) with intermittent loading and variable speed control. The performance of the PID controller will be compared to that of the sliding mode controller in the listed operating conditions. The performance of these controllers will be assessed and compared. The study is expected to produce a SCIM model with improved speed performance characteristics compared to previous literature. Moreover, the proposed control algorithm will lead to improvements in variable applications like chillers, VRF technology, cranes, and robotics.

## 2. ANALYTICAL MODELLING OF SCIM

SCIM is an AC machine whose speed at loading conditions is always less than the synchronous speed, and it operates on the principle of electromagnetic induction.

$$\begin{bmatrix} v_{qs} \\ v_{ds} \\ v_{qr} \\ v_{dr} \end{bmatrix} = \begin{bmatrix} R_s + SL_s & \omega_e L_s & SL_m & \omega_e L_m \\ -\omega_e L_s & R_s + SL_s & -\omega_e L_m & SL_m \\ SL_m & (\omega_e - \omega_r)L_m & R_s + SL_s & (\omega_e - \omega_r)L_r \\ -(\omega_e - \omega_r)L_m & SL_m & -(\omega_e - \omega_r)L_r & R_r + SL_r \end{bmatrix} \begin{bmatrix} i_{qs} \\ i_{ds} \\ i_{qr} \\ i_{dr} \end{bmatrix} \quad (9)$$

where, S is the Laplace operator.

The electromagnetic torque equation given in equation (10)

$$T_e = \frac{3PL_m}{4L_r} (\varphi_{dr} i_{qs} - \varphi_{qr} i_{ds}) \quad (10)$$

where  $P$ , denote the pole number of the motor. If the vector control is fulfilled, the q component of the rotor field  $\varphi_{qr}$  would be zero. Then the electromagnetic torque is controlled only by q-axis stator current and is shown in equation (11)

$$T_e = \frac{3PL_m}{4L_r} (\varphi_{dr} i_{qs}) \quad (11)$$

The voltage equations of SCIM in dq0 axis using analytical method are given in equation (1) – (4):

$$v_{qs} = R_s i_{qs} + \frac{d\varphi_{qs}}{dt} + \omega_e \varphi_{ds} \quad (1)$$

$$v_{ds} = R_s i_{ds} + \frac{d\varphi_{ds}}{dt} - \omega_e \varphi_{qs} \quad (2)$$

$$v_{qr} = R_r i_{qr} + \frac{d\varphi_{qr}}{dt} + (\omega_e - \omega_r) \varphi_{dr} \quad (3)$$

$$v_{dr} = R_r i_{dr} + \frac{d\varphi_{dr}}{dt} - (\omega_e - \omega_r) \varphi_{qr} \quad (4)$$

and

$$v_{qr} = v_{dr} = 0$$

The flux equation:

$$\varphi_{qs} = L_{Is} i_{qs} + L_m (i_{qs} + i_{qr}) \quad (5)$$

$$\varphi_{qr} = L_{Ir} i_{qr} + L_m (i_{qs} + i_{qr}) \quad (6)$$

$$\varphi_{ds} = L_{Is} i_{ds} + L_m (i_{ds} + i_{dr}) \quad (7)$$

$$\varphi_{dr} = L_{Ir} i_{dr} + L_m (i_{ds} + i_{dr}) \quad (8)$$

where  $v_{qs}$ ,  $v_{ds}$  are the applied voltages to the stator,  $i_{ds}$ ,  $i_{qs}$ ,  $i_{dr}$ ,  $i_{qr}$  are the corresponding d and q axis stator current and rotor currents.  $\varphi_{qs}$ ,  $\varphi_{qr}$ ,  $\varphi_{ds}$ ,  $\varphi_{dr}$ , are the rotor flux component,  $R_s$ ,  $R_r$  are the stator and rotor resistances,  $L_{Is}$ ,  $L_{Ir}$  denotes stator and rotor inductances, whereas  $L_m$  is the mutual inductance. Combining the flux equation with (1), (2), (3) and (4), the electrical transient model in term of voltage and current can be represents in matrix form as:



$$T_e = K_T i_{qs} \quad (19)$$

$K_T$  is constant torque

$$K_T = \frac{3PL_m}{4L_r} \varphi_{dr} \quad (20)$$

The mechanical equation of induction motor is

$$T_e = J\dot{\omega}_m + B\omega_m + T_L \quad (21)$$

From equation (19) and (21)

$$bi_{qs} = \dot{\omega}_m + a\omega_m + f \quad (22)$$

$$a = \frac{B}{J}, \quad b = \frac{K_T}{J}, \quad f = \frac{T_L}{J}$$

Equation (22) has  $\Delta a$ ,  $\Delta b$ ,  $\Delta f$  are uncertainties

$$\dot{\omega}_m = -(a + \Delta a)\omega_m - (a + \Delta a) + (b + \Delta b)i_{qs} \quad (23)$$

Tracking speed errors is defined as

$$e(t) = \omega_m(t) - \omega_m^*(t) \quad (24)$$

Where  $\omega_m^*$  is the reference speed,

taking derivative of equation (24)

$$\dot{e}(t) = \dot{\omega}_m(t) - \dot{\omega}_m^*(t) \quad (25)$$

Also,

$$\dot{e}(t) = -ae(t) + u(t) + d(t)$$

Where

$$u(t) = bi_{qs} - a\omega_m^*(t) - f(t) - \dot{\omega}_m^*(t) \quad (26)$$

And the uncertainties  $d(t)$

$$d(t) = -\Delta a\omega_m(t) - \Delta f(t) + \Delta bi_{qs} \quad (27)$$

Sliding mode surface is equation (28)

$$s(t) = e(t) - \int_0^t (k - a)e(\tau) d\tau \quad (28)$$

Where  $k$  is a constant gain, when the sliding mode occur on the sliding surface,

then  $s(t) = \dot{s}(t) = 0$ , which amount to equation (29)

$$\dot{e}(t) = (k - a)e(t) \quad (29)$$

In order to obtain the speed trajectory tracking,  $k$  must be chosen so that the term  $(k - a)$  is strictly negative and hence  $k < 0$ , therefore the sliding surface is defined as:

$$s(t) = e(t) - \int_0^t (k - a)e(\tau) d\tau = 0 \quad (30)$$

The variable structure controller is design as in equation (9),

$$u(t) = ke(t) - \beta \text{sgn}(S) \quad (31)$$

Where

$\beta$  is a swtching gain,  $S$  is the sliding variable and  $\text{sgn}(S(t))$  is the sign function defined as

$$\text{sgn}(S(t)) = \begin{cases} 1 & \text{if } s(t) > 0 \\ -1 & \text{if } s(t) < 0 \end{cases} \quad (32)$$

also, the gain  $\beta$  must be chosen so that  $\beta \geq |d(t)|$  all the time.

Combining equation 21 and 24, we have

When sliding mode occurs on the sliding surface, then  $S(t) = \dot{S}(t) = 0$  and the tracking error converges to zero exponentially. From (26) and (31), the current command  $i_{qs}^*$  can be obtained as

$$i_{qs}^*(t) = \frac{1}{b} [ke - \beta \text{sgn}(S) + a\omega_m^*(t) + \dot{\omega}_m^*(t) + f] \quad (33)$$

and the value of the current sent to the motor from the controller is given in equation (33), for the command reference speed [33].

### 3.1 Reduction of Chattering

In a system, where modeling imperfection, parameter variations, and amount of noise are greater, the value of  $\beta$  must be large to obtain a satisfactory tacking performance with a sliding mode controller. But a larger value of  $\beta$  leads to more chattering of the control variable and system states. A boundary layer of definite width on both sides of the switching line is introduced to reduce chattering. If  $\emptyset$  is the width of the boundary layer on either side of the switching line, as shown in Fig. 2. The control law of (31) is modified as:

$$u(t) = ke(t) - \beta \text{sgn}\left(\frac{s}{\emptyset}\right) \quad (34)$$

Where

$$\text{sat} \left( \frac{s}{\phi} \right) = \begin{cases} \frac{s}{\phi} & \text{if } |s| \leq \phi \\ \text{sgn}(s) & \text{if } |s| > \phi \end{cases} \quad (35)$$

The proposed flowchart for sliding mode controller is shown in Fig. 2.

### 3.2 Design of PID Controller

MATLAB tool is used to search efficiently for the optimal PID controller parameters within the system. This approach has superior features like easy implementation and less computational effort [28,34,35,36]. Fig. 3 shows the block diagram of the PID controller.

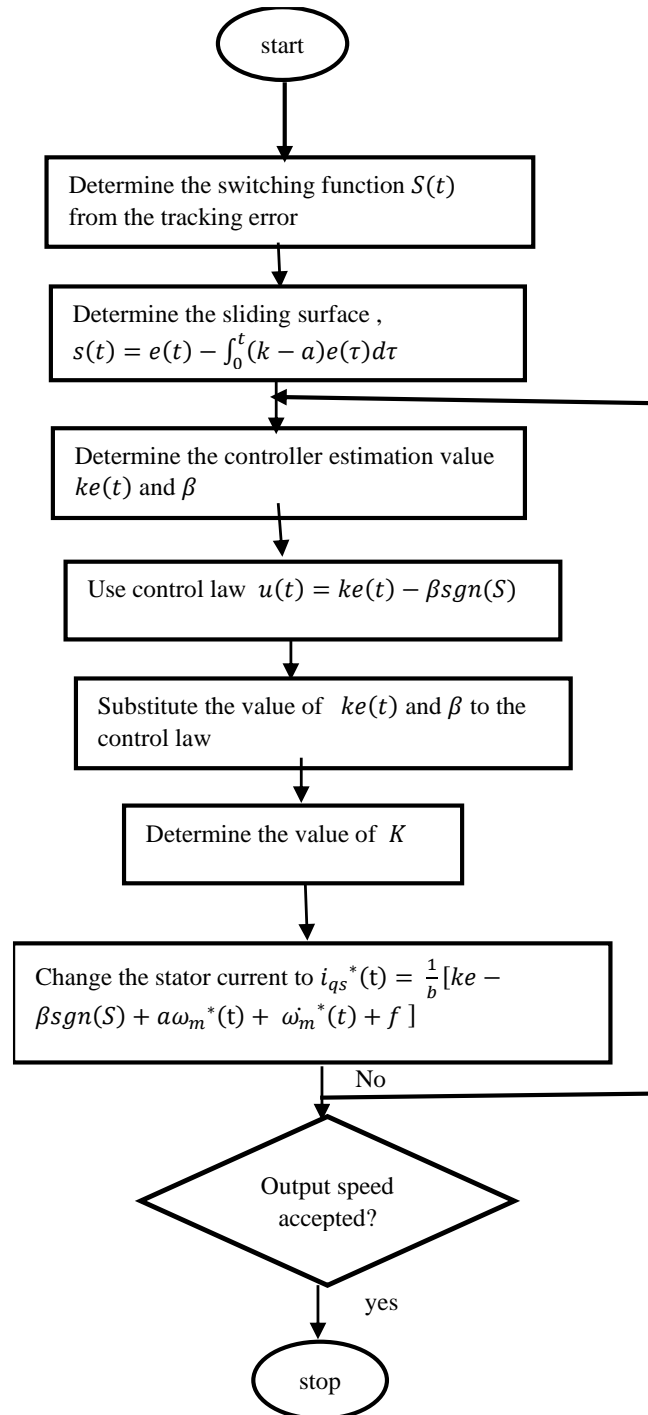


Fig. 2. Flow chat of sliding mode controller development

From Fig. 3, the output of the PID controller,  $u(t)$ , constitutes the sum of three signals: the signal obtained by multiplying the error signal by a constant proportional gain,  $k_p$ , the signal obtained by differentiating and multiplying the error signal by constant derivative gain,  $k_D$ , and the signal obtained by integrative control response. Defining  $u(t)$  as the controller output, the final form of the PID algorithm is shown in equation (36).

$$u(t) = k_p \cdot e(t) + k_i \int e(t)dt + k_d \frac{de(t)}{dt} \quad (36)$$

The tuning mechanism is designed using a MATLAB tool that can derive the transfer function of the complex SCIM and vary the PID parameters to control the speed of the motor. After a successful tuning of the controller using the trial and error method, a fixed PID gain of  $k_i = 1.3$ ,  $k_p = 87.1$  and  $k_D = 0.004$  were realized to arrive at best dynamic performance.

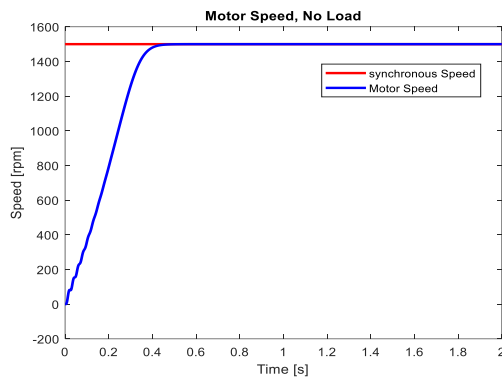


Fig. 3. Speed response of IM at no load

#### 4. RESULTS AND DISCUSSION

The performance of the SCIM with no load condition, and the results of the controllers (PID and sliding mode) with the stated operating conditions are presented in this section. The parameters of the tested motor are listed in Table 1. The design and simulation were carried out using MATAB Simulink. The controllers were separately designed for the varying speed control with constant load and intermittent load with a constant.

The speed, torque, and current responses of each controller were studied, analyzed, and compared in terms of steady state error, rise time, settling time, overshoot, and undershoot. The simulation results are subdivided in the subsequent sections.

Table 1. SCIM parameter

Motor parameters	specification
voltage	460
Power	2.5kW
Frequency	50Hz
Rotor Resistance	0.228Ω
Stator Resistance	0.087Ω
Rotor Inductance	$0.8 \times 10^{-3}$
Stator Inductance	$0.8 \times 10^{-3}$
Mutual Inductance	0.0347H
Pole	4
Initial speed	1.662Kgm <sup>2</sup> 1440RPM

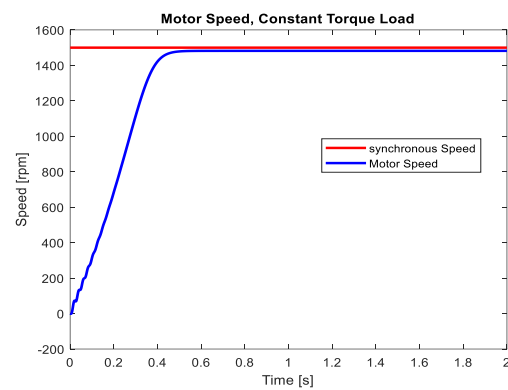


Fig. 4. Speed response of IM at 10Nm

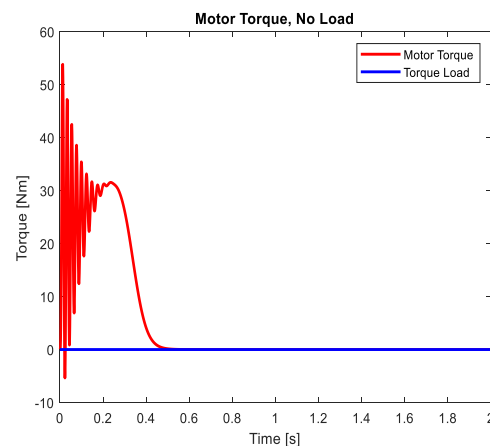
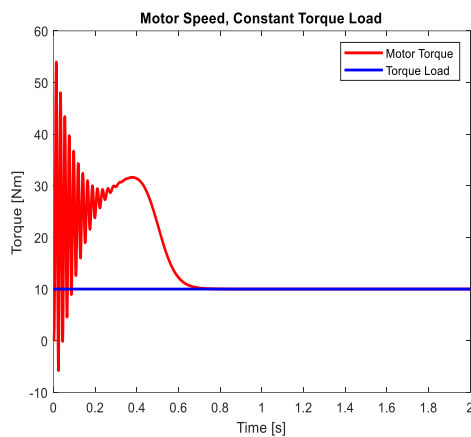


Fig. 5. Speed response with PID controller

#### 4.1 Dynamic Performance of SCIM with without Controllers

The dynamic performance of the motor is shown in Fig. 3 through 6. Fig. 3 is the speed response of the motor without load, and the corresponding electromagnetic torque is presented in Fig. 5. The steady stated speed of the motor is 1500

rpm, having the same value as the synchronous speed because of the no-load situation. The speed response settled at 0.4 seconds, and that was its rise time. The speed response when a 10Nm load was applied is presented in Fig. 4, and its corresponding torque response is presented in Fig. 6. It is observed that the effect of the applied load has reduced the speed value from 1500 rpm to 1480 rpm. The induction motor drive is a constant speed drive; the rotor speed value depends on the slip. Hence, speed control of this drive becomes the basic requirement if it must be used for variable-speed applications. The speed control of the motor is presented in the subsequent sections using PID and sliding mode controllers.



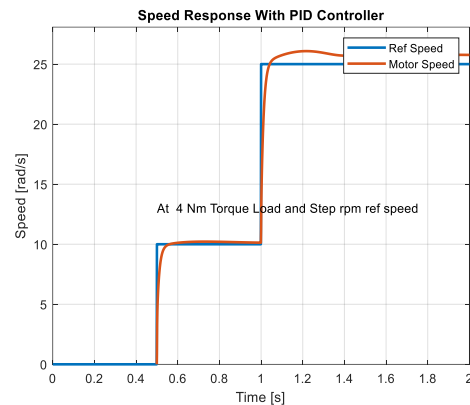
**Fig. 6. Speed response with PID controller**

#### 4.2 Results under Variable Speed and Constant Load Torque Using PID Controller

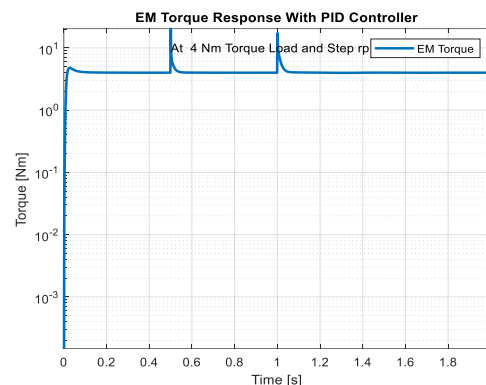
Fig. 7 shows the speed performance of the SCIM with PID controller under variable speed (0 rad/sec, 10 rad/sec, and 25 rad/sec) and a constant load of 4 Nm. As shown in Fig. 7, the speed tracking ability of this model is fast, and it displays a good transient response. The response shows a variable speed of 0 rad/sec from 0 sec to 0.5 sec, 10 rad/sec from 0.5 sec to 1 sec, and finally, there was an increase in speed from 10 rad/sec to 25 rad/sec.

The speed response has an overshoot of 2.5% and an undershoot of 0%; the settling time, rise time, and steady state error are 0.05 sec, 0.03 sec, and 0.5 rad/s, respectively, when driving the load with 10 rad/sec. Also, the motor speed response has an overshoot of 12%. and an undershoot of 0%. The settling time, rise time, and steady state error are 0.22 sec, 0.05 sec,

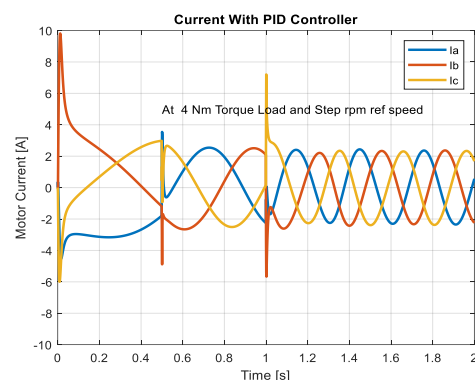
and 8%, respectively, when driving the load with 25 rad/sec. The corresponding electromagnetic torque and current response are shown in Figs. 8 and 9, respectively. The torque response overshoots at every speed increase and settles after 0.3 sec, as seen in Fig. 12. Also, the current response in Fig. 9 overshoots at every increase in speed and settles immediately after 0.03 sec.



**Fig. 7. Variable Speed response with PID controller**



**Fig. 8. Torque on variabel Speed response with PID controller**



**Fig. 9. Current on variabel Speed response with PID controller**



### 4.3 Results under Variable Speed and Constant Load Torque Using SM Controller

Fig. 10 shows the speed performance of the SCIM with SM controller under variable speed (0 rad/sec, 10 rad/sec, and 25 rad/sec) and a constant load of 4 Nm. As shown in Fig. 10, the speed tracking ability of this model is fast, and it displays a better transient response compared to the response of PID. The response shows a variable speed of 0 rad/sec from 0 sec to 0.5 sec, 10 rad/sec from 0.5 sec to 1 sec, and finally there was an increase in speed from 10 rad/sec to 25 rad/sec..

The speed response has an overshoot of 1.5.% and an undershoot of 0%; the settling time, rise time, and steady state error are 0.02 sec, 0.01 sec, and 0 rad/s, respectively, when driving the load with 10 rad/sec. Also, the motor speed response has an overshoot of 4% and an undershoot of 0%. The settling time, rise time, and steady state error are 0.05 sec, 0.01 sec, and 0.1%, respectively, when driving the load with 25 rad/sec. The corresponding electromagnetic torque and current response are shown in Figs. 11 and 12, respectively.

The torque response overshoots at every speed increase and settles after 0.3 sec as seen in Fig. 11. Also, the current response in Fig. 12 overshoots at every increase in speed.

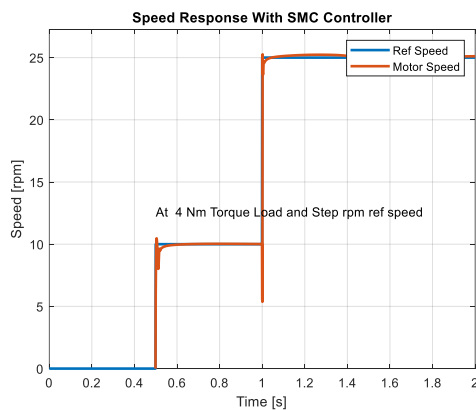


Fig. 10. Variable speed response with SM controller

The direct comparison of the controllers on the dynamic performance of the motor driving 4Nm with varying speeds of 0 rad/s, 10 rad/s, and 25 rad/s at 0 s, 0.5 s, and 1 s, respectively, is presented in Fig. 12. From Fig. 12, the SM

controller gives a more superior performance when compared to PID. The entire performance of these controllers under this operating condition is recorded in Table 2.

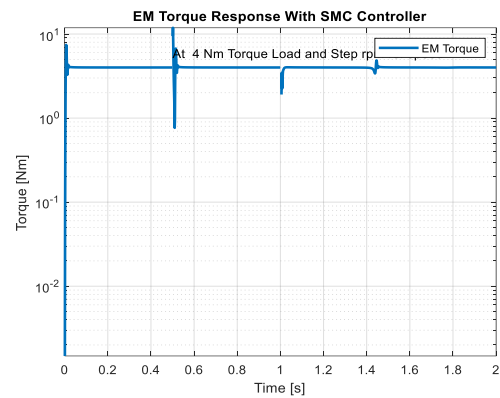


Fig. 11a. Torque response on variable Speed with SM controller

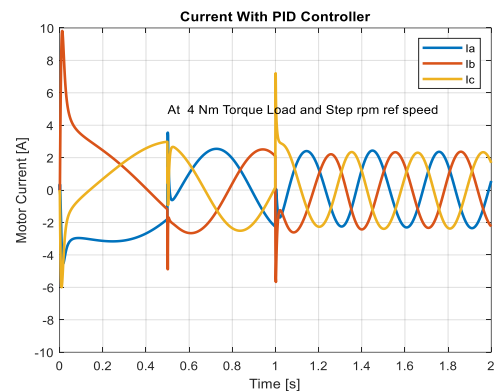


Fig. 11b. Current response on variable Speed with SM controller

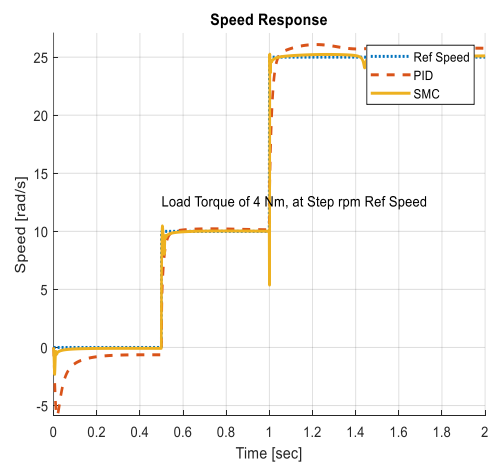


Fig. 12. Variable Speed response of PID and SM controller

**Table 2. Performance comparison of controllers on Variable speed and Constant load torque**

Control Parameters (10 rad/Sec)	Controllers	
	PID	SMC
Steady State Error [%]	4	0.1
Overshoot [%]	6	2
Rise Time	0.05	0.01
Settling Time	0.22	0.02
Control Parameters (25 rad/Sec)	Controllers	
	PID	SMC
Steady State Error [%]	8	0.1
Overshoot	12	4
Rise Time	0.05	0.01
Settling Time	0.22	0.05

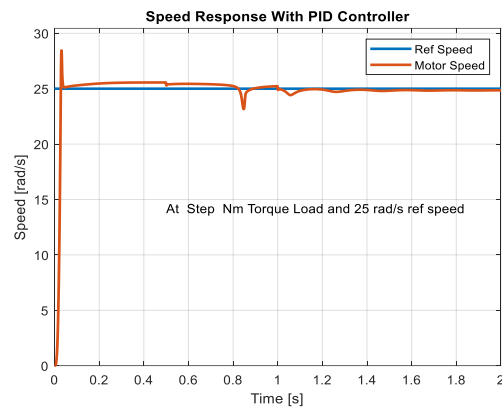
**4.4 Results under Intermittent Loads with Constant Speed Using PID Controller**

Fig. 13 shows the speed performance of the SCIM with PID controller under an intermittent load (0 Nm, 4 Nm, and 9 Nm) and constant speed of 25 rad/sec. As shown in Fig. 11, the speed-tracking ability of this model is fast with the external disturbance. The response shows the speed response of 0 Nm and the load of 4 Nm and 9 Nm are introduced at 0.5 sec and 1 sec, respectively. The speed response has an overshoot of 16.%; the settling time, rise time, and steady state error are 0.2 sec, 0.02 sec, and 2%, respectively, when driving 4Nm. Also, the motor speed response has an overshoot of 0%; the settling time, rise time, and steady state error are 0.4 sec, 0.02 sec, and 1.5%, respectively, when driving 9Nm. The corresponding electromagnetic torque and current response are shown in Figs. 14 and 15, respectively. The torque response overshoots at every load increase and settles after 0.1 sec, as seen in Fig. 14. Also, the current response in Fig. 15 overshoots at every increase in speed and settles immediately after 0.02 sec.

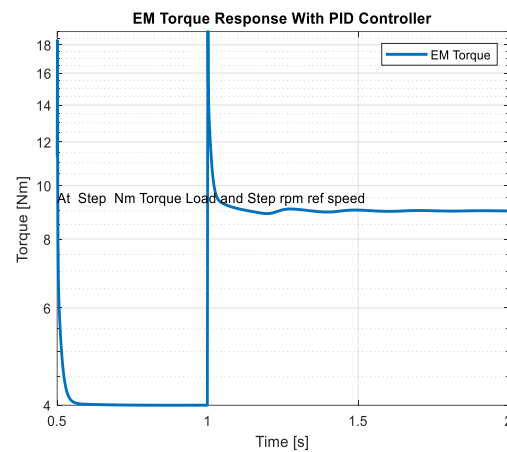
**4.5 Results under Intermittent Loads with Constant Speed Using SM Controller**

Fig. 16 shows speed performance of the SCIM with SM controller under an intermittent load (0 Nm, 4Nm and 9Nm) and constant speed of 25rad/sec. As shown in Fig. 11, speed tracking ability of this model is faster with the external disturbance compare to PID controller. The response shows the speed response of 0 Nm

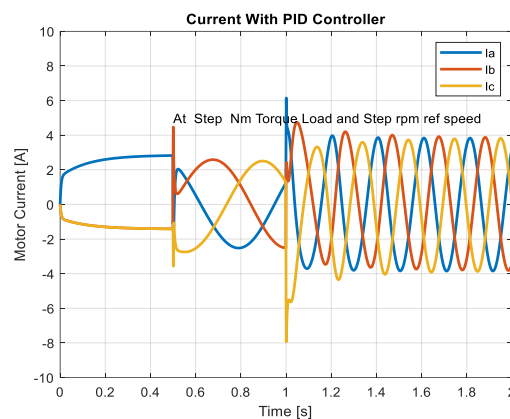
and the load of 4Nm and 9Nm are introduced at 0.5 sec and 1 sec respectively.



**Fig. 13. Speed response on intermittent load with PID controller**



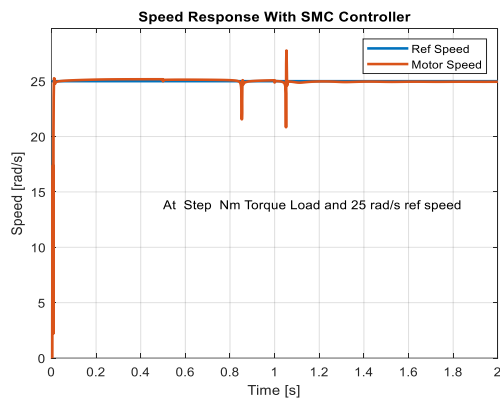
**Fig. 14. Torque response on intermittent load with PID controller**



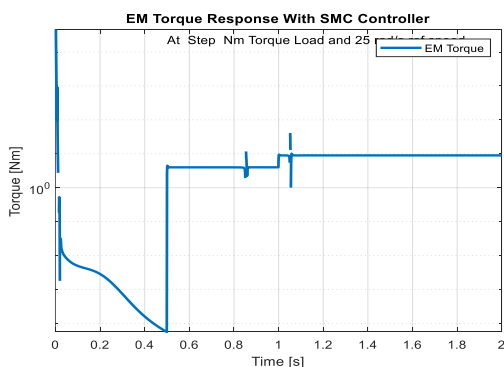
**Fig. 15. Current response on intermittent load with PID controller**

The speed response has overshoot of 0%, the settling time, rise time and steady state error are 0.01 sec, 0.02 sec, and 0.1%, respectively when driving 4Nm. Also, the motor speed response has overshoot of 0 %, the settling time, rise time and steady state error are 0.1%, 0.02 sec, and 0.1% respectively when driving when driving 9Nm. The corresponding electromagnetic torque and current response are shown in Figs. 17 and 18, respectively. The torque response overshoots at every load increase and settles after 0.1 sec as seen in Fig. 1. Also, the current response in Fig. 11 overshoots at every increase in speed and settles immediately after 0.02 sec.

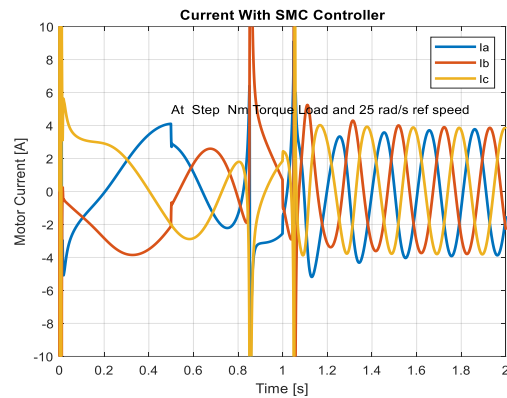
The direct comparison of the controllers on the dynamic performance of the motor driving intermittent loads of 4 Nm and 9 Nm with a constant speed of 25 rad/s is presented in Fig. 19. From Fig. 19, the SM controller gives a more superior performance when compared to the PID. The entire performance of these controllers under this operating condition is recorded in Table 3.



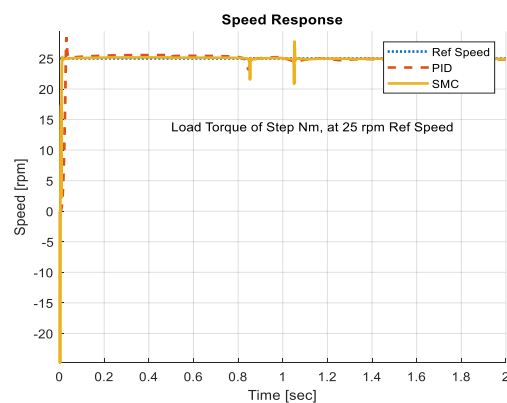
**Fig. 16. Speed response on intermittent load with SM controller**



**Fig. 17. Torque response on intermittent load with SM controller**



**Fig. 18. Current response on intermittent load with SM controller**



**Fig. 19. Speed response of PID and SM controller on intermittent loading**

**Table 3. Performance comparison of controllers on Constant speed and intermittent load torque**

Control Parameters (4Nm)	Controllers	
	PID	SMC
Steady State Error [%]	2	0.1
Overshoot [%]	16	0
Rise Time (sec)	0.02	0.02
Settling Time (sec)	0.2	0.02
Control Parameters (9Nm)	Controllers	
	PID	SMC
Steady State Error [%]	1.5	0.1
Overshoot [%]	0	16
Rise Time (sec)	0.02	0.02
Settling Time (sec)	0.4	0.01

## 5. CONCLUSION

This paper has presented the speed control of SCIM using the vector control technique with PID and SM controllers. In this work, the flux and

torque components were controlled separately in the d-axis and q-axis through the decoupling method. The simulation results of the SCIM drive model include the stator current, rotor speed, and electromagnetic torque under constant load torque using variable speed intermittently.

The speed characterization of each controller is presented using their steady state error, rise time, settling time, percentage overshoot, and undershoot. The values of these performance parameters are recorded in Tables 2 and 3. From simulation results, it testifies that the SC controller gave the best improved speed response. The model has given a much better speed-enhanced performance when compared to the results from Umoette et al. [1], Nazeer and Shahina [21], and Singha et al. [37] where the steady state error and settling time are higher compare to what is realized in this work. Also, the work has given the needed attention in SCIM low-speed analysis. The proposed model will be useful in mechatronics and robotics where high precision and smooth speed control are paramount.

#### **DISCLAIMER (ARTIFICIAL INTELLIGENCE)**

Author(s) hereby declare that NO generative AI technologies such as Large Language Models (ChatGPT, COPILOT, etc) and text-to-image generators have been used during writing or editing of this manuscript.

#### **COMPETING INTERESTS**

Authors have declared that no competing interests exist.

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